

Ship factory

Work Order ID 63308

October 27, 2010 12:36:43 PM

Item ID: D3468-3

Accept

Setup Start

Revision ID:

Stop

Item Name: Large Seal Strip

Start Date: 10/27/10 Start Qty: 1.00

Required Date: 10/27/10 Req'd Qty: 5.00

Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D3468

Rev A

100

0.00



Waterjet

FLOW WATER JET

Memo

0.00

FLOW CNC Waterjet

1-Cut as per Dwg D3468
Deburr if necessary

☐ Dwg Rev:

A

☐ Prog Rev:

A

☐ 2-

1B 10-10-27

(6)

110

0.00



QC

QC2- Inspect parts off machine FAI/FAIB

Memo

0.00

Quality Control

1B 10-10-27

120

0.00



QC

QC8- Inspect parts - second check

Memo

0.00

Quality Control

8/10/10/27

(x6)

Work Order ID 63308

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Item ID: D3468-3

Accept

Setup Start

Revision ID:

Stop

Item Name: Large Seal Strip

Start Date: 10/27/10 Start Qty: 5.00

Cust Item ID:

Required Date: 10/27/10 Req'd Qty: 5.00

Customer:

Reference:

Approvals: Process Plan: Date: Tooling: Date:

Run Start

QC: Date: SPC (Y/N): Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

Identify as per dwg & Stock Location: S6

0.00



Packaging

Memo

0.00

Packaging

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/10/27 S6

10/10/27

10-10-27

Picklist Print

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Work Order ID: 63308

Parent Item: D3468-3

Parent Item Name: Large Seal Strip



Start Date: 10/27/10

Required Date: 10/27/10

Start Qty: 5.00

Required Qty: 5.00

Comments: IPP Rev: A New Issue 06-02-06 JLM
IPP Rev: A Now On Waterjet 07-09-14 JLM Verified By: EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MSIL60S.125		Purchased	No			100	sf	20.1269	0.4178	2.198947			



high temp. silicone sheet .125



10-10-27

Location

Loc Qty

Loc Code

MAT052

20.126947

110311

20.126947

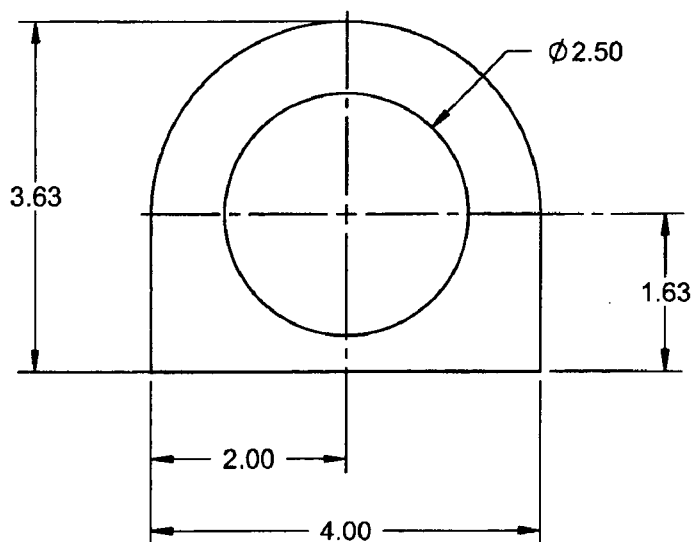
110311

6

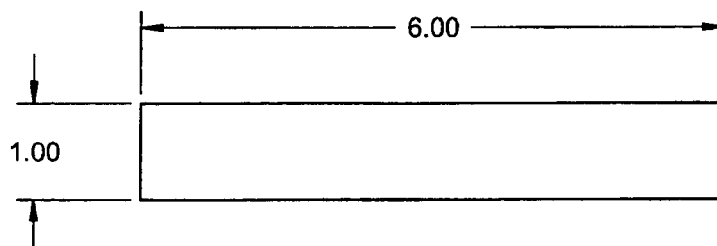


DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3468	REV. A SHEET 1 OF 2
DATE 05.12.08		TITLE SEALS	SCALE 1:2
A	05.12.08	NEW ISSUE	

06.04.03 *[Signature]*



D3468-1 SEAL



D3468-5 SEAL STRIP

NOTES:

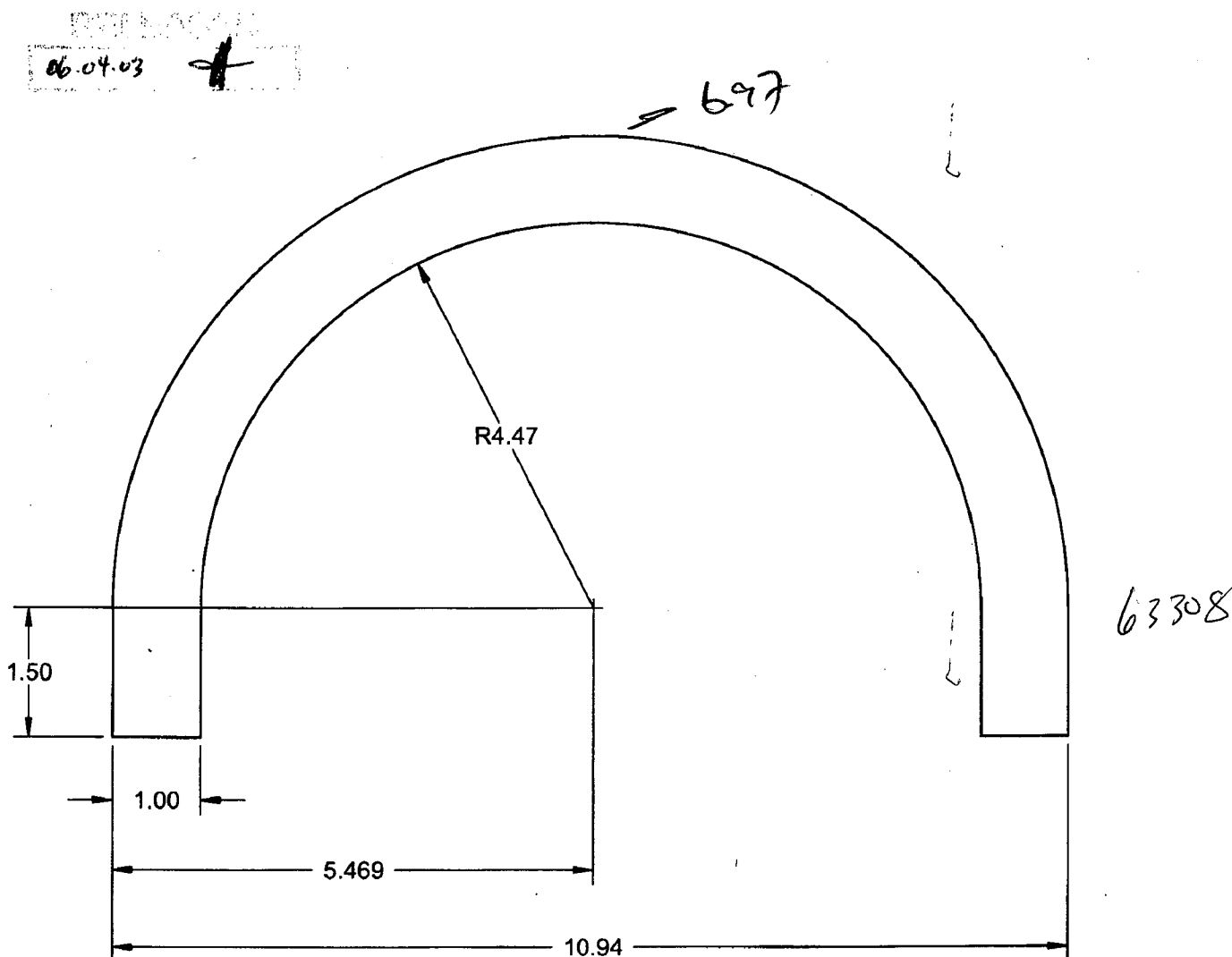
- 1) MATERIAL: RED (OR GRAY) 60 DUROMETER HI-TEMPERATURE SILICONE SHEET, 0.125 THICK (REF. DART SPEC. M-SIL60-S.125)
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.010

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CHECKED <i>H</i>	APPROVED <i>H</i>	DRAWING NO. D3468	REV. A SHEET 2 OF 2
DATE 05.12.08		TITLE SEALS	SCALE 1:2



D3468-3 LARGE SEAL STRIP

NOTES:

- 1) MATERIAL: RED (OR GRAY) 60 DUROMETER HI-TEMPERATURE SILICONE SHEET, 0.125 THICK (REF. DART SPEC. M-SIL60-S.125)
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